## BALDOR A MEMBER OF THE ABB GROUP

## ACB530 AC Inverter Drive



 3/4 thru 40 Hp
 230 Vac
 1 Phase - 50/60 Hz

 1.5 thru 100 Hp
 230 Vac
 3 Phase - 50/60 Hz

 1.5 thru 550 Hp
 460 Vac
 3 Phase - 50/60 Hz

 1 1/2 thru 150 Hp
 600 Vac
 3 Phase - 50/60 Hz

**Applications:** Variable torque, constant torque or constant horsepower applications. New installation, replacement and original equipment manufacture (OEM) use.

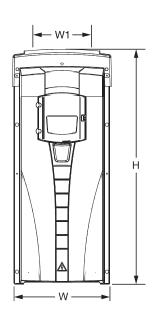
**Features:** Volts per Hertz or Sensorless Vector Control with peak overload capacity of 150% and PID capability. Flexible mounting options include both UL type 1 & 12 enclosures. Removable keypad with operator interface and local speed control. Programming by Groups makes it easy to navigate and find parameters. A quick start assistant enables users to program and start using the drive in minutes without need of the User Manual. Built-in braking transistor allows connection to remote braking resistor for enhanced performance needs.

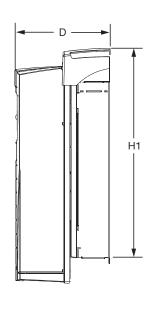
Patented swinging choke for superior harmonic reduction (R1-R6 frames) and AC line reactor (R8 frame)

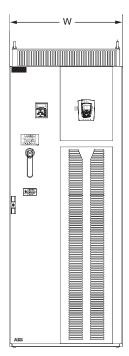
Input Ratings	Voltage	230	460	600
	Input Voltage Range	208-240	380-480	500-600
	Input Voltage Tolerance	+10% / -15%		
	Phase	Three Phase (Single-Phase 230V w	th derating)	
	Frequency	50/60Hz +5%		
Output Ratings	Horsepower	3/4-40 HP @ 230VAC, 1PH; 1.5-10	0 HP @ 230VAC, 3PH; 1.5-550 HP @ 460VAC	, 3PH; 1-150 HP @ 600VAC, 3PH
	Overload Capacity	Heavy Duty (Constant Torque) = 150	% for 60 seconds, 175% for 3 seconds	
		Normal Duty (Variable Torque) = 11	0% for 60 seconds	
	Frequency	0-500Hz		
	Voltage	0 to maximum input voltage (RMS)		
<b>Protective Features</b>	Overcurrent	Excessive Output Current		
	DC Overvoltage	High DC Bus		
	Overtemp	Drive heatsink above operating temp	perature	
	Short Circuit	Short on motor output terminals		
	Undervoltage	Low Voltage on Drive Input		
	Loss of Reference	Analog Input programmed for 4-20r	na but signal less than 4ma	
	Motor Overtemp	Excessive estimated Motor Tempera	ture	
	Loss of Keypad	Drive will trip if under keypad contro	I and keypad communication is lost	
	Motor Model Calc Fail	Drive will trip if Motor Model cannot	be determined - Sensorless Vector Control	
	Motor Stall	Motor cannot achieve commanded :	speed due to excessive load	
	Ground Fault	Ground Fault detected in motor or n	notor cabling	
	Motor Phase Fault	Loss of one of the motor phases		
Environmental	Temperature	-10 to 40°C10 to 50°C w/ derate	)	
Conditions	Cooling	Forced air		
	Enclosure	UL Type 1 UL Type 12		
	Altitude	Sea level to 3300 ft. (1000 m) Dera	te 1% per 330 ft. (100 m) up to 6600 ft. (2000	m)
	Humidity	0 to 95% RH Non-Condensing		
Keypad Display	Display	LCD Graphical		
	Keys	8 key keypad with tactile response		
	Functions	Output status monitoring, Digital spe Local/Remote toggle	eed control, Parameter setting and display, Diago	nostic and Fault log display, Motor run
	Remote Mount		. using appropriate cable (see Options for kit)	
	Trip	Last three faults stored in Fault Hist		
<b>Control Specifications</b>	PWM Frequency	Adjustable 1.5-5kHz STD, 5-16 kHz		
	Frequency Setting	1, 4, 8, 12kHz (up to 150HP); 1 or 4	kHz (over 150HP)	
	Accel/Decel	0-1800 seconds		
	V/Hz Ratio	Linear or squared reduced		
	Speed Control Accuracy	20% of motor slip		
	Skip Frequency	Three zones 0-Max frequency		
	PC Setup Software	Drive Window Lite		
	Maximum Output Frequency	500 Hz		
	Selectable Operating Modes	2-Wire, 3-Wire, Baldor 3-Wire, Moto		
Analog Inputs	Two Single-ended	0 (2) to 10 V, Rin $>$ 312 k $\Omega$ single-e		
		0 (4) to 20 mA, Rin = 100 $\Omega$ single-	ended	
	Accuracy	±1%		
Analog Outputs	Two Current Outputs	0 (4) to 20 mA, load $<$ 500 $\Omega$		
	Accuracy	±3%		

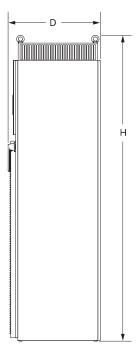
Digital Inputs	Six Digital Inputs	12 V 24 V DC with internal or external supply		
		Pull-up or Pull-down (PNP or NPN)		
	Input Impedance	2.4 ΚΩ		
	Maximum delay	5 ms ± 1ms		
DriveWindow Light	PN: 3AFE64532871	DriveWindow Light is software designed for online drive commissioning and maintenance purposes. It is possible to adjust parameters, read the actual values and control the drive with DriveWindow Light instead of the drive control panel. It is also possible to follow trends and draw graphs. An RJ45 to DB9 adapter cable (OPCA-02) is provided to permit connection between the panel port and a PC.		
RJ45/DB9 Adapter	PN: OPCA-01	This adapter converts the drive's panel port RJ45 (CAT 5 cable connector) plug to a 9 pin RS-232 computer serial port connector for connecting the drive to a PC.		
Digital Outputs	Three Relay Outputs	Form C		
	Maximum switching voltage	250 V AC/30 V DC		
	Maximum switching current	6 A/30 V DC; 1500 V A/230 V AC		
	Maximum continuous current	2 A rms		

## **NEMA 1 Dimensions and Weights**









Wall Mount (R1-R6)

Floor Mount (R7-R8)

Frame	Product Dimensions								
riallie —	H1	W1	Mounting Hardware	Н	W	D	Weight		
R1	12.5	3.9	#10	14.5	4.9	8.3	14.3		
R2	16.4	3.9	#10	18.5	4.9	8.7	19.5		
R3	18.6	6.3	#10	23	8	9.1	35		
R4	22.8	6.3	#10	27.1	8	10.3	53		
R5	23.2	9.4	0.25	29	10.5	11.3	75		
R6	26.6	10.4	0.25	35	11.9	15.8	152		
R7	Free Standing		NA	59.2	24	19.5	430		
R8	Free Standing		NA	83.9	31.5	23	827		