



Standard Keyseats
Table No. 1

Bore Range	Keyseat
1/2" - 9/16"	1/8" x 1/16"
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" X 3/16" Keyseat.

Table No. 2 **Specifications**

Part No.	Bushing	Bore Range	Type *	PD "5V" Belts	O.D.	E	L	M	Wt. Less Bushing
8 GROOVES, F = 5 13/16"									
85V710SF	SF	1/2" - 2 15/16"	A-1	7.00	7.10	1 9/32"	2 1/16"	2 15/32"	24.7
85V750SF	SF	1/2 - 2 15/16	A-1	7.40	7.50	1 9/32	2 1/16	2 15/32	28.2
85V800E	E	7/8 - 3 1/2	A-1	7.90	8.00	1 11/32	2 3/4	1 23/32	35.0
85V850E	E	7/8 - 3 1/2	A-1	8.40	8.50	1 11/32	2 3/4	1 23/32	37.2
85V900E	E	7/8 - 3 1/2	A-1	8.90	9.00	1 11/32	2 3/4	1 23/32	42.0
85V925F	F	1 - 4	A-1	9.15	9.25	1 7/32	3 3/4	27/32	44.0
85V975F	F	1 - 4	A-1	9.65	9.75	1 7/32	3 3/4	27/32	48.4
85V1030F	F	1 - 4	A-1	10.20	10.30	1 7/32	3 3/4	27/32	58.4
85V1090F	F	1 - 4	A-1	10.80	10.90	1 7/32	3 3/4	27/32	63.1
85V1130F	F	1 - 4	A-1	11.20	11.30	1 7/32	3 3/4	27/32	67.0
85V1180F	F	1 - 4	A-2	11.70	11.80	1 7/32	3 3/4	27/32	71.0
85V1250F	F	1 - 4	A-3	12.40	12.50	1 7/32	3 3/4	27/32	76.0
85V1320F	F	1 - 4	A-3	13.10	13.20	1 7/32	3 3/4	27/32	80.0
85V1400F	F	1 - 4	A-3	13.90	14.00	1 7/32	3 3/4	27/32	81.0
85V1500F	F	1 - 4	A-3	14.90	15.00	1 7/32	3 3/4	27/32	83.0
85V1600F	F	1 - 4	A-3	15.90	16.00	1 7/32	3 3/4	27/32	90.0
85V1870J	J	1 1/2 - 4 1/2	A-3	18.60	18.70	1/8	4 5/8	1 1/16	120
85V2120J	J	1 1/2 - 4 1/2	A-3	21.10	21.20	1/8	4 5/8	1 1/16	152
85V2360J	J	1 1/2 - 4 1/2	A-3	23.50	23.60	1/8	4 5/8	1 1/16	185
85V2800J	J	1 1/2 - 4 1/2	A-3	27.90	28.00	1/8	4 5/8	1 1/16	210
85V3150M	M	2 - 5 1/2	B-3	31.40	31.50	11/32	6 3/4	1 9/32	242
85V3750M	M	2 - 5 1/2	B-3	37.40	37.50	11/32	6 3/4	1 9/32	285
85V5000M	M	2 - 5 1/2	B-3	49.90	50.00	11/32	6 3/4	1 9/32	408
10 GROOVES, F = 7 3/16"									
105V800E	E	7/8 - 3 1/2	A-1	7.90	8.00	2 3/32	2 3/4	2 11/32	37.6
105V850E	E	7/8 - 3 1/2	A-1	8.40	8.50	2 3/32	2 3/4	2 11/32	44.5
105V900F	F	1 - 4	A-1	8.90	9.00	1 31/32	3 3/4	1 15/32	51.3
105V925F	F	1 - 4	A-1	9.15	9.25	1 31/32	3 3/4	1 15/32	53.0
105V975F	F	1 - 4	A-1	9.65	9.75	1 31/32	3 3/4	1 15/32	56.0
105V1030F	F	1 - 4	A-1	10.20	10.30	1 31/32	3 3/4	1 15/32	64.0
105V1090F	F	1 - 4	A-1	10.80	10.90	1 31/32	3 3/4	1 15/32	72.0
105V1130F	F	1 - 4	A-1	11.20	11.30	1 31/32	3 3/4	1 15/32	77.0
105V1180F	F	1 - 4	A-2	11.70	11.80	1 31/32	3 3/4	1 15/32	81.0
105V1250J	J	1 1/2 - 4 1/2	A-2	12.40	12.50	2 1/8	4 5/8	7/16	112
105V1320J	J	1 1/2 - 4 1/2	A-2	13.10	13.20	2 1/8	4 5/8	7/16	116
105V1400J	J	1 1/2 - 4 1/2	A-3	13.90	14.00	2 1/8	4 5/8	7/16	130
105V1500J	J	1 1/2 - 4 1/2	A-3	14.90	15.00	2 1/8	4 5/8	7/16	138
105V1600J	J	1 1/2 - 4 1/2	A-3	15.90	16.00	2 1/8	4 5/8	7/16	146
105V1870J	J	1 1/2 - 4 1/2	A-3	18.60	18.70	1/8	4 5/8	2 7/16	157
105V2120J	J	1 1/2 - 4 1/2	A-3	21.10	21.20	1/8	4 5/8	2 7/16	168
105V2360M	M	2 - 5 1/2	A-3	23.50	23.60	11/32	6 3/4	3/32	213
105V2800M	M	2 - 5 1/2	A-3	27.90	28.00	11/32	6 3/4	3/32	240
105V3150M	M	2 - 5 1/2	A-3	31.40	31.50	11/32	6 3/4	3/32	275
105V3750M	M	2 - 5 1/2	A-3	37.40	37.50	11/32	6 3/4	3/32	315
105V5000M	M	2 - 5 1/2	A-3	49.90	50.00	11/32	6 3/4	3/32	458

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.